

METALLIZED POLYESTER FILM CAPACITOR

PRODUCT CODE: JSN

Market Applications

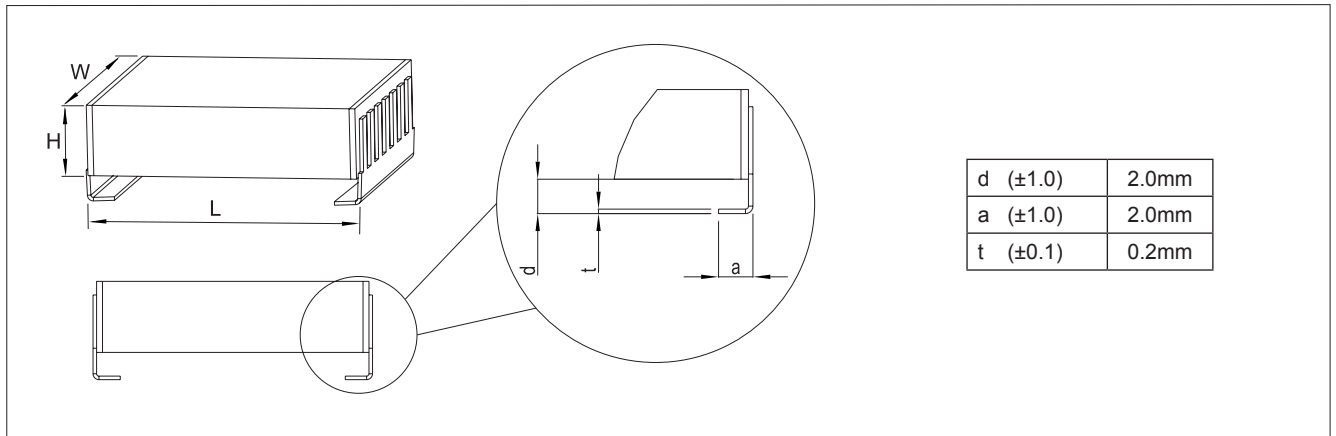
JSN series (Jumbo Stacked Naked) film capacitor has been designed especially for Automotive Power Electronics applications that require high reliability long life and severe working conditions (high operating temperature and very stressable mechanical and vibration requirements).

Some of the applications for both the 14V and 42V Powernet are the following:

Integrated Starter Alternator, Camless, Common rail, Electric Power steering, climate control, DC/DC and AC/ DC converters.

JSN series could be used for the power electronics in electric/hybrid and fuel cell cars.

Moreover JSN series is suitable to be used for low power DC/DC and AC/DC converters for Telecom and Industrial applications like radio link, telecom central office, small welding machines ecc.



PRODUCT CODE SYSTEM

The part number, comprising 14 digits, is formed as follows:



- Digit 1 to 3 Series code.
- Digit 4 d.c. rated voltage
E = 100V; G = 160V; I = 250V
- Digit 5 Size code (see table 1):
- Digit 6 to 9 Digits 7-8-9 indicate the first three digits of Capacitance value and the 6th digit indicates the number of zeros that must be added to obtain the rated Capacitance in pF.
- Digit 10 Capacitance Tolerance:
K=±10%; M=±20%;
- Digit 11 Dielectric: B=PET H.T.
- Digit 12 Version (see table1):
6 and 8 = see drawing
A to P = special
- Digit 13 Packaging
M=bulk; L=taped (tray)
- Digit 14 Internal use

MOUNTING & SOLDERING

- JSN series is to be mounted with reflow process (see thermal profile) or gluing.

CAUTION

Hand assembly

In case of hand assembly with soldering iron the following recommendation must be taken :

- Maximum temperature on the soldering iron:
250°C for (max time 5s)

Avoid contact between the soldering iron and the body of the capacitor

If PC Boards are assembled by hand, care must be taken to avoid mechanical damage. We recommend:

- using tweezers, the components should be gripped across the two terminals
- the usage of a pen under vacuum on the capacitor is recommended

Table 1

| Terminals Code digit 12 | Size code (Digit 5) | | |
|---------------------------------|---------------------|------------|------------|
| | 60.80 (K) | 60.115 (J) | 60.160 (L) |
| W _{terminal} = 20,0 mm | 6 | 6 | * |
| W _{terminal} = 30,0 mm | | | * |
| W _{terminal} = 40,0 mm | | | 8 |

*also available upon special request.

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| Rated Cap. | Size code | 100Vdc / 63Vac | | | | | Max K_0 ($V^2/\mu s$) | Part number |
|------------|-----------|----------------|-------|-------|----------------------------|--------|------------------------------|-------------|
| | | W Max | H Max | L Max | Max dv/dt (V/ μs) | | | |
| 10 μF | 60.80 | 21.5 | 7.0 | 17.0 | 27.0 | 5.4 E3 | JSNEK5100-B6-- | |
| 15 μF | 60.115 | 30.0 | 8.0 | 17.0 | 27.0 | 5.4 E3 | JSNEJ5150-B6-- | |
| 22 μF | 60.80 | 21.5 | 14.0 | 17.0 | 27.0 | 5.4 E3 | JSNEK5220-B6-- | |
| 33 μF | 60.115 | 30.0 | 15.0 | 17.0 | 27.0 | 5.4 E3 | JSNEJ5330-B6-- | |
| 47 μF | 60.160 | 42.9 | 15.0 | 17.0 | 27.0 | 5.4 E3 | JSNEL5470-B8-- | |
| 68 μF | 60.160 | 42.9 | 21.0 | 17.0 | 27.0 | 5.4 E3 | JSNEL5680-B8-- | |

Tolerance: K ($\pm 10\%$); M ($\pm 20\%$) _____
 Packaging _____
 Internal use _____

| Rated Cap. | Size code | 160Vdc / 90Vac | | | | | Max K_0 ($V^2/\mu s$) | Part number |
|------------|-----------|----------------|-------|-------|----------------------------|---------|------------------------------|-------------|
| | | W Max | H Max | L Max | Max dv/dt (V/ μs) | | | |
| 10 μF | 60.80 | 21.5 | 15.0 | 17.0 | 35.0 | 11.2 E3 | JSNGK5100-B6-- | |
| 15 μF | 60.115 | 30.0 | 15.0 | 17.0 | 35.0 | 11.2 E3 | JSNGJ5150-B6-- | |
| 22 μF | 60.115 | 30.0 | 23.0 | 17.0 | 35.0 | 11.2 E3 | JSNGJ5220-B6-- | |
| 33 μF | 60.160 | 42.9 | 23.0 | 17.0 | 35.0 | 11.2 E3 | JSNGL5330-B8-- | |

Tolerance: K ($\pm 10\%$); M ($\pm 20\%$) _____
 Packaging _____
 Internal use _____

| Rated Cap. | Size code | 250Vdc / 160Vac | | | | | Max K_0 ($V^2/\mu s$) | Part number |
|------------|-----------|-----------------|-------|-------|----------------------------|---------|------------------------------|-------------|
| | | W Max | H Max | L Max | Max dv/dt (V/ μs) | | | |
| 10 μF | 60.115 | 30.0 | 20.0 | 17.0 | 40.0 | 20.0 E3 | JSNIJ5100-B6-- | |
| 15 μF | 60.160 | 42.9 | 20.0 | 17.0 | 40.0 | 20.0 E3 | JSNIL5150-B8-- | |

Tolerance: K ($\pm 10\%$); M ($\pm 20\%$) _____
 Packaging _____
 Internal use _____

Customized versions (voltage,size,capacitance) available on request

METALLIZED POLYESTER FILM CAPACITOR

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GENERAL TECHNICAL DATA

| | |
|------------------------------------|---|
| Dielectric: | Metallized polyester film (PET H.T.). |
| Construction: | Stacked Naked capacitor with special terminals. |
| Terminals: | Copper tinned lead frame. Customized terminals available upon request. |
| Marking: | Manufacturer's logo, capacitance, D.C. rated voltage. |
| Operating temperature range | -55°C up to 125°C |
| Climatic category: | 55/125/56 IEC 60068-1 |
| Storage conditions: | Temperature range: 0°C up to +40°C Humidity: 60% R.H. max. |

ELECTRICAL CHARACTERISTICS

Rated voltage (V_R): 100Vdc, 160Vdc, 250Vdc,

Category Voltage (V_C): $V_C = V_R$ up to 105°C.
For temperatures between +105 and +125°C a decreasing factor of 1.25% per degree °C has to be applied.

Rated temperature (T_R): +105°C.

Capacitance range: 10 μ F to 68 μ F.

Capacitance values: E6 series (IEC 60063 Norm).

Capacitance tolerance (measured at 1kHz):
 $\pm 10\%$ (K); $\pm 20\%$ (M)
(Other tolerances are available upon request)

Dissipation Factor ($tg\delta$): ≤ 0.01 at 1kHz – $T=25^\circ\text{C}\pm 5^\circ\text{C}$

Insulation Resistance:

Test conditions

Temperature +25°C $\pm 5^\circ\text{C}$

Voltage charge time: 1 min

Voltage charge: 100Vdc

Performance

$\geq 250\text{s}$ for $V_R = 100\text{Vdc}$

$\geq 400\text{s}$ for $V_R = 160\text{Vdc}$

$\geq 800\text{s}$ for $V_R = 250\text{Vdc}$

Test voltage between terminations:

1.4x V_R applied for 2s at +25°C ± 5

TEST METHOD AND PERFORMANCE

Damp heat, steady state:

Test conditions

Temperature: +40°C $\pm 2^\circ\text{C}$

Relative humidity (RH): 93% $\pm 2\%$

Test duration: 56 days

Performance

Capacitance change $|\Delta C/C|$: $\leq 7\%$

DF change ($\Delta tg\delta$): $\geq 50 \times 10^{-4}$ at 1kHz

Insulation resistance: $\geq 50\%$ of limit value

Endurance:

Test conditions

Temperature: 125°C $\pm 2^\circ\text{C}$

Test duration: 2000 h

Voltage applied: 1.25x V_C

Performance

Capacitance change $|\Delta C/C|$: $\leq 5\%$

DF change ($\Delta tg\delta$): $\leq 50 \times 10^{-4}$ at 1kHz

Insulation resistance: $\geq 50\%$ of limit value

Rapid change of temperature:

Test conditions

Temperature: 1h at -55°C; 1h at +125°C

Number of cycles: 1000

Performance

Capacitance change $|\Delta C/C|$: $\leq 3\%$

DF change ($\Delta tg\delta$): $\leq 50 \times 10^{-4}$ at 1kHz

Insulation resistance: \geq limit value

No mechanical damage.

Long term stability (after two years):

Storage: standard environmental conditions.

Performance

Capacitance change $|\Delta C/C|$: $\leq 3\%$

Reliability (reference MIL HDB 217):

Failure rate: ≤ 1 FIT (40°C – 0.5x V_R)

Failure criteria: Typical open circuit

Capacitance change: $|\Delta C/C| > 10\%$

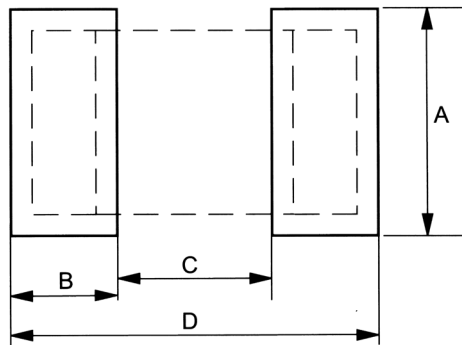
DF change: ($\Delta tg\delta > 2 \times$ initial limit)

Insulation resistance: $> 0.005 \times$ initial value

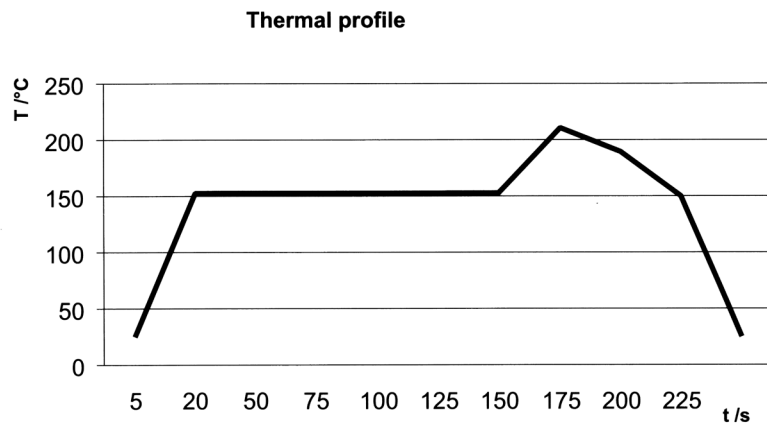
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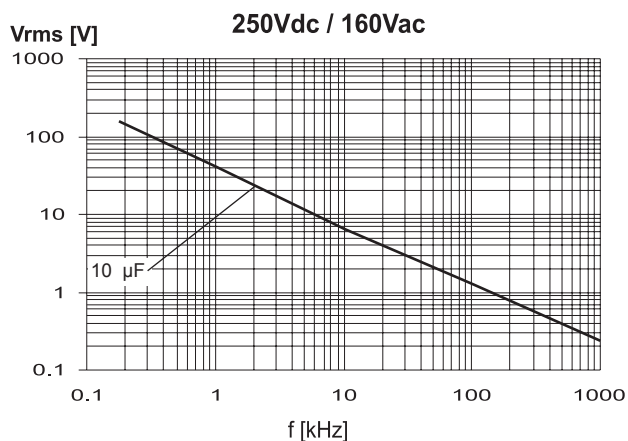
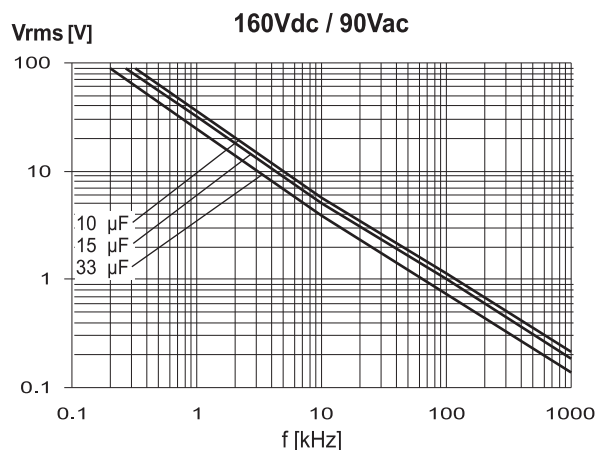
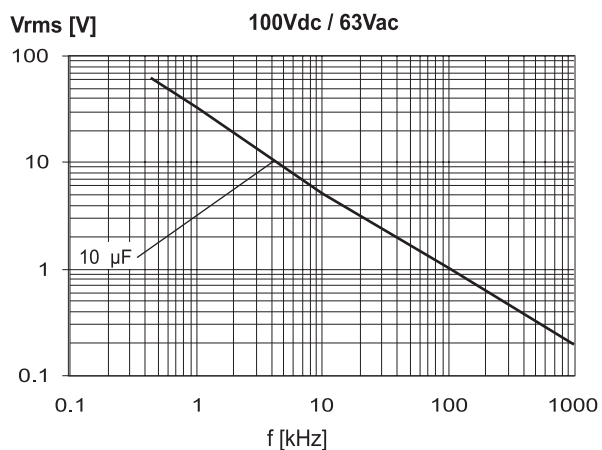
| Size code | A | B | C | D |
|-----------|------|-----|------|------|
| 60.80 | 21.9 | 5.0 | 10.2 | 20.4 |
| 60.115 | 30.4 | 5.0 | 10.2 | 20.4 |
| 60.160 | 43.3 | 5.0 | 10.2 | 20.4 |



Typical Thermal profile for reflow process:

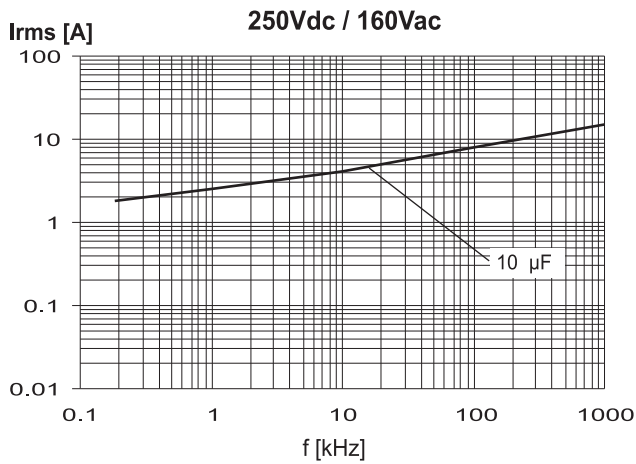
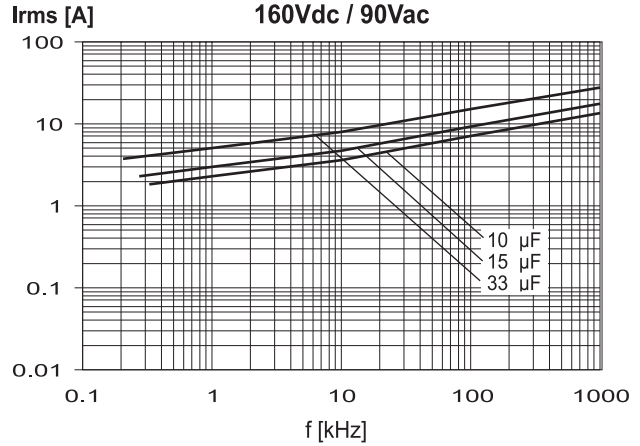
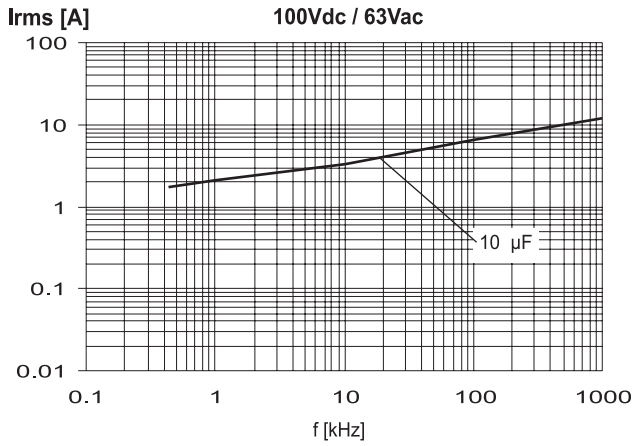


MAX. VOLTAGE (Vr.m.s.) VERSUS FREQUENCY (sinusoidal wave-form / $T_h \leq 40^\circ\text{C}$)



Note: *Th= max. ambient temperature surrounding the capacitor or hottest contact point (i.e. tracks), whichever is higher, in the worst operation conditions in °C

MAX. CURRENT (I_{r.m.s.}) VERSUS FREQUENCY (sinusoidal wave-form / T_h ≤ 40°C)



Note: *T_h= max. ambient temperature surrounding the capacitor or hottest contact point (i.e. tracks), whichever is higher, in the worst operation conditions in °C